

Work Order ID 149047

Tuesday, July 19, 2016 9:11:01 AM

149047

Page 1

Item ID: D350-591-311

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

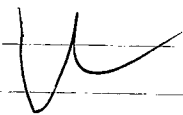
Start Date: 7/19/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 7/19/2016 Req'd Qty: 1.00 *1*

Customer:

Reference: re-inspect

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3272	Rev B

100 Document Control 0.00

100

DC

Doc.Control -USB or Paperwork

Memo 0.00

Photocopy bluefile and type labels as per PPP D350-591-311 CHG001

*smf
K6H/20*

105 0.00

105

Production

Production (Internal)

Memo 0.00

HAVE RETURNED FROM OFFSHORE:
1 X D350-591-311 B39335

return D3595-200-300 to stock B38498

160719

115 0.00

115

QC

Quality Control

Memo 0.00

REINSPECT STEP AND KIT ENTIRELY
REQUIRED TO SHIO TO AIRBUS
S/O124856

DAS
9
9-89

16-07-20

DART Dart Aerospace Ltd. 3270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7				TC APPROVAL #09-89 TEL 1-613-632-5200	
P/N	D350-591-311	CHG	CHG002		
DESC	Heli-Access Step LH High	STC	SH92-6		
LOT	B39335	STC	SH967NE		
MODEL	AS350/355	STC			
MADE IN CANADA					

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Item ID: D350-591-311
 Revision ID:
 Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible
 Start Date: 7/19/2016 Start Qty: 1.00 *1*
 Required Date: 7/19/2016 Req'd Qty: 1.00 *1*
 Reference: re-inspect
 Accept *N900040100* Setup Start *NS1*
 Stop *NS2*
 Cust Item ID:
 Customer:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250 *250* Packaging Packaging	Pick Kit Memo ENSURE KIT IS COMPLETE Pot in stock AN4-13A 107737X8 57343	0.00 0.00	AN4-13A	134852X8					16/7/20 SD
260 *260* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.01		02856-400-720 146220 X2					Smb 16/7/20
270 *270* Packaging Packaging	Packaging Memo REPACKAGE USING NEW B/N Identify and pack for shipping as per PPPD350-591-311 Location : FG084	0.00 0.00		Sold					Smb 16/7/20

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Item ID: D350-591-311

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 7/19/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/19/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference: re-inspect

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
280	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
280									
QC	Memo	0.02							
Quality Control									

DAS
21
9-89

JUL 20 2016

Picklist Print

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Work Order ID: 149047

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Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 7/19/2016

Required Date: 7/19/2016

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A04.03.22New issue KJ/RF
 IPP Rev:B 07-06-09 Added D3272-1 JLM
 IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified
 by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-591-311

Manufactured No

Each 1.0000

1

D350-591-311

Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

**

B3933S

DAS
27
9-89

Location

Loc Qty

Loc Code

FG084

144849

1

1

JUL 20 2016

~~D350-591-311~~ W

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Item ID: D350-591-311

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

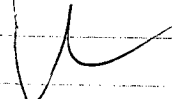
Start Date: 7/19/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/19/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference: re-inspect

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3272	Rev B								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels as per PPP D350-591-311 CHG001								
105		0.00							
105									
Production	Memo	0.00							
Production (Internal)	HAVE RETURNED FROM OFFSHORE: 1 X D350-591-311 B39335								
115		0.00							
115									
QC	Memo	0.00							
Quality Control	REINSPECT STEP AND KIT ENTIRELY REQUIRED TO SHIO TO AIRBUS S/O124856								

DAS JUL 20 2016
21
9-89

*Smf
1607/20*

u 1607-19

u return D3595-200-300 to stock B38498

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-591-311	CHG	CHG002		
DESC.	Heli-Access Step LH High	STC	SH92-6		
LOT	B39335	STC	SH967NE		
MODEL	AS350/355	STC			

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
	X					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
		X				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
			X			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
				X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
					X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.